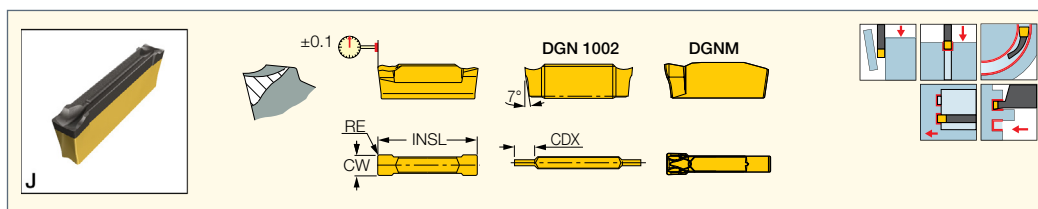


DGN/DGNM-J/JS/JT
Inserti bilaterali per troncatura
e scanalatura di materiali
soffici, tubi e piccoli diametri



Descrizione	Dimensioni						Tenace ↔ Duro											Parametri di Taglio Consigliati				
	CW	CWTOL ⁽³⁾	RE	RETOL ⁽⁴⁾	CDX ⁽⁵⁾	INSL	IC328	IC830	IC928	IC1030	IC1028	IC354	IC5400	IC1010	IC908	IC808	IC908		IC20	IC807	IC907	f scanalatura (mm/giro)
DGN 1002J	1.00	0.02	0.16	0.020	3.00	21.00	•			•	•			•			•					0.02-0.07
DGN 1402J	1.40	0.03	0.16	0.020	15.00	15.80	•	•		•	•	•		•	•	•	•					0.03-0.12
DGN 1502J	1.50	0.03	0.16	0.020	18.00	20.90	•			•	•			•			•					0.03-0.12
DGN 2002JT	2.00	0.03	0.20	0.020	18.00	19.80										•						0.04-0.14
DGN 2200JS ⁽¹⁾	2.20	0.03	0.02	0.020	18.00	19.00	•	•		•				•								0.03-0.08
DGN 2202J	2.20	0.03	0.20	0.020	18.00	19.80	•	•		•	•	•	•	•	•	•	•	•	•	•		0.04-0.12
DGN 2202JT	2.20	0.03	0.20	0.020	18.00	19.80		•					•			•						0.04-0.14
DGN 3100JS ⁽¹⁾	3.10	0.04	0.02	0.020	18.00	19.70	•			•				•	•							0.03-0.10
DGN 3102J	3.10	0.04	0.20	0.020	18.00	20.10	•	•		•	•	•	•	•	•	•	•	•	•		•	0.04-0.16
DGN 3102JT	3.10	0.04	0.20	0.020	18.00	20.10		•					•			•					•	0.05-0.18
DGN 3202J	3.18	0.04	0.20	0.020	18.00	20.10											•					0.04-0.16
DGNM 3202J ⁽²⁾	3.18	0.04	0.20	0.020	- ⁽⁶⁾	20.30	•			•	•			•			•					0.04-0.16
DGN 4003J	4.00	0.04	0.30	0.030	- ⁽⁶⁾	18.90	•	•		•	•	•		•	•	•	•	•	•	•		0.05-0.18
DGN 4003JT	4.00	0.04	0.30	0.030	- ⁽⁶⁾	18.90		•														0.05-0.18
DGN 4803J	4.80	0.04	0.30	0.030	- ⁽⁶⁾	20.40	•															0.05-0.20
DGN 5003J	5.00	0.04	0.30	0.030	- ⁽⁶⁾	19.00	•	•		•	•	•		•		•	•	•	•			0.05-0.20
DGN 5003JT	5.00	0.04	0.30	0.030	- ⁽⁶⁾	19.00			•													0.05-0.20
DGN 6303J	6.35	0.04	0.35	0.030	- ⁽⁶⁾	19.10	•	•		•	•	•		•		•	•	•	•			0.05-0.25
DGN 6303JT	6.35	0.04	0.35	0.030	- ⁽⁶⁾	19.10			•													0.05-0.25

- Il formatrucciolo JT ha la configurazione positiva del tormatrucciolo J, con rinforzo negativo frontale sul tagliente; adatto per materiali soffici con avanzamenti medio-bassi
- Per le velocità di taglio consigliate e la guida tecnica, vedere pag 538-547

⁽¹⁾ Taglienti affilati

⁽²⁾ Inserto monolaterale

⁽³⁾ Tolleranza larghezza di taglio (+/-)

⁽⁴⁾ Tolleranza raggio (+/-)

⁽⁵⁾ Profondità di taglio massima

⁽⁶⁾ Nessun limite di profondità

- Per gli utensili, vedere pag: C#-HELIR/L (265) • C#-HFIR/L-MC (573) • CR HFIR-M (575) • D/HGAD RE/LE-JHP (499) • DGAD-B-D (479) • DGAD/HGAD (479) • DGAQ (515) • DGAQ-JHP (515) • DGFH (268) • DGFH-JHP (269) • DGFHL-26B-TR-D (470) • DGFHR/L (468) • DGFHR/L-B-D..(R/L) (470) • DGFHR/L-BC-JHP (469) • DGFS (469) • DGPAD-JHP (480) • DGPAD-XL-JHP (480) • DGTR/L (476) • DGTR/L-B-D-JHP-SL (473) • DGTR/L-B-D-JHP-SL-MC (474) • DGTR/L-B-D-SH (471) • DGTR/L-B-D-TR (477) • DGTR/L-B-T-SH (476) • DGTR/L-B/BC-D (475) • DGTR/L-BC-T (476) • HELIR/L (266) • HFAER/L-4 (565) • HFAER/L-5T, 6T (566) • HFAIR/L-4 (572) • HFAIR/L-DG (573) • HFFR/L-T (564) • HFHR/L-4T (559) • HFHR/L-5T (560) • HFHR/L-6T (561) • HFIR/L-MC (574) • HFPAD-4 (563) • HFPAD-5 (563) • HFPAD-6 (564) • HFPAD-JHP (562) • HGPAD (267) • HGPAD-JHP (267) • IM-HFIR-MC (574) • NQCH-DGTR/L-D-SH-JHP (472)